

CURRICULUM VITAE

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CAREER OBJECTIVES

Knowledge driven by Product, Process, Planning, Supplier & Customer Quality department with knowledge of Auto Components manufacturing and seeking responsible position in a prestigious Manufacturing Organization.

OVERALL EXPERIENCE SUMMARY

- Previously working with **M/s Canara Hydraulics Pvt Ltd.** as an Assistant Engineer Quality.
- Total 6 years' experience in Product, Process, Supplier & Customer Quality in Auto & Non-auto Components manufacturing industry.
- Hands on experience in QMS, quality control, team management, audits & compliance and documentation.
- Knowledge in Special Processes like Types of Plating, Phosphating, Forging, Casting, Machining, Heat Treatment processes like Annealing, Quenching, Tempering, Induction Hardening and Different Types welding.
- Suppliers and Customer handling, Queries attending and interaction.
- Conduct studies in areas such as new Product development, Quality Consumption and Customer Specific Requirement.
- Involving in New Product Developments and Providing required **PPAP** documents to customers.
- Conducting 3rd party material Testing & having basic knowledge in **UT, RT, NDT, MPT, DPT, NSS, Microstructure, Hardness** of Material etc.
- Prepare **Quality Plan** and **PPAP** documents like **PFD, PFMEA**, and **Control Plan**, Part submission warrant (PSW) and Customer specific requirement (CSR).
- Knowledge of **Profile projector** & basic knowledge in **CMM**.
- knowledge on usage of special assembly tools, jigs & fixtures, Ergonomic tools used on assembly floor & also the safety measures & precautions to be used.
- Knowledge of Product and Process related Audits with supplier as per Scheduled.
- Knowledge in Supplier wise PPM calculation, Supplier evaluation, Rating calculation & also DPHU Calculation.
- Knowledge of In-Process quality, quality tools, documentation & Customer interaction.

Present Working: M/s NASH Industries (I) Pvt Ltd

Designation : **Senior Engineer**
Department : **Quality- Automotive & Non-Automotive Components**
Working Status : From October 2021 to till date.
Products : Sheet metal & High precision Stamped Components.

Job Responsibilities

- Handling Supplier quality, approvals & Conducting Product & Process related audit & also Certified Internal auditor as per ISO & IATF standards.
- Checking the drawings for errors specifically in new product development with engineering department (R&D/NPD).
- Ensuring the Supplier components quality as per revised design drawings.
- Conducting **MOM, CAPA, 8D & Supplier discussion** to improve the Supplier components quality.
- Maintaining & Recording Supplier's **PPAP** documents and providing to Customers when it's required.
- Responsible for DPHU, Supplier wise **PPM** calculation, Supplier evolution, Supplier rating & performance calculation.
- Customer and Supplier handling queries attending and interaction, closing the issues by providing required documents, action plans.
- Attending Daily review meeting (DIR) and close all the issues on day-to-day basis along with action plans.
- Preparing quality related documents for **QMS, IATF16949, ISO 9001-2015& EMS 14001** related audits.
- Excellent knowledge in hard-chrome, Zinc plating, (including plating bath Chemical analysis), Phosphating, Powder Coating & ED coating.
- Conducting weekly & Monthly review meetings to reduce DPHU and PPM.
- Quality Improvements by Introducing the **POKA YOKA** in assembly line.
- Attending in-house quality complaints and resolving by involving CFT.
- Knowledge in Handling customer line issues and problem solving through 8D methodology.
- Knowledge in sheet metals, Stamping, Bending, Punching, Laser cutting, Powder coating & Stamping Processes

Company Profile: NASH Industries(I) Pvt. Ltd is one of the leading Sheet Metal parts, highly precision Stamped Components, design, development & Manufacturing organization and has the most demanding Auto motive & non-Auto motive customer around the world.

Customers: M/s Volvo, M/s fiat, M/s NCR, M/s Hitachi, M/s Schneider Electric, M/s Daimler, M/s Volvo Penta, M/s BEML, M/s Diebolt etc.

Key skills: GD&T, PPAP, MOM, CAPA, 8D, New Product development, PFMEA, APQP, 7QC TOOLS, PSW, Product & Process audit, 5s, MSA, SPC, ISO Standards, IATF16949, Aeronautical Standard, Cp & Cpk.

Education Qualification:

- **Bachelor of Engineering (B.E) in Mechanical Engineering.**
2013-2017
Channabasaveshwara Institute of Technology, Tumkur (Karnataka)
Percentage of marks obtained in Engineering: 71.39%. (FCD)
- **Pre-University College (Class XI-XII).**
2011-2013
Sri Siddaganga Pre-University College, Tumkur (Karnataka)
Percentage of marks obtained in Engineering: 74.16%.
- **Primary and High School (Class I-X).**
2001-2011
Government School, Tumkur (Karnataka)
Percentage of marks obtained in Engineering: 74.88%

Digital Skills:

- Good Command of Microsoft Office tools.
- Good Knowledge on SAP & ERP activities.
- knowledge on the design software like AutoCAD, Solid edge & Solid Works.
- Knowledge of the ANSYS software.

Language: Kannada, English & Hindi.

Declaration:

I hereby declare that the above-mentioned information is correct up to my knowledge and I bear the responsibility for the correctness of the above-mentioned particulars.

Place: Bangalore

Date:

(NaveenKumar S.R)